



## TECHNICAL DATA SHEET

# HM 060

PRODUCT NUMBER

LAST UPDATE: 05/18/11

### HOT MELT PRODUCT

Case and carton sealing - difficult substrates

### GENERAL INFORMATION

HM-060 was especially formulated to bond coated and other difficult substrates. It exhibits excellent hot tack and has an extended open time. Works well on highly varnished and overall coated carton stock. HM 060 is our most versatile EVA hot melt.



### PHYSICAL PROPERTIES

Application Temperature	350°F
Color	Light Straw
Form:	Chips
Softening Point	180°F
Viscosity @350°F	2200 cps

25 lbs / case (net)  
1750 lbs/ pallet (net)

### HANDLING INSTRUCTIONS

To avoid accidental contamination, keep container covered as soon as sufficient hot melt has been removed for use. Do not store in high temperatures.

### SAFETY INSTRUCTIONS

No health hazards are expected with HM-060 in its solid form. Once melted, it is like any hot liquid in that it can produce severe burns. Care should be taken to avoid getting the hot liquid adhesive on the skin. If this occurs, flush the affected area with large amounts of cold water. Do not try to remove the solidified hot melt. Seek medical attention immediately.

### FDA STATUS

All ingredients in HM-060 are approved under the Federal regulation 21 CFR 175.105 which related to incidental contact of adhesive with food.

CONSULT MATERIAL SAFETY DATA SHEET FOR FURTHER INFORMATION.  
7860 Zeigler Blvd. P.O. Box 8737 (36689) Mobile, AL 36608  
Phone: 251-633-5034 Fax: 251-633-4210